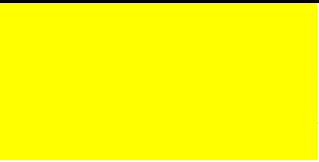
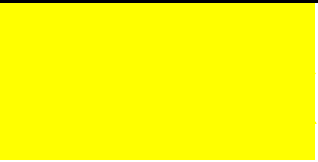






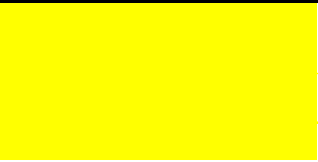
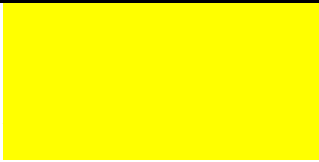
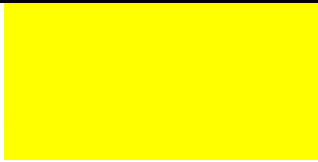
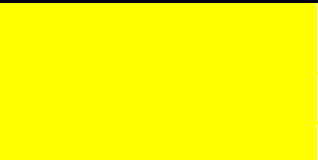
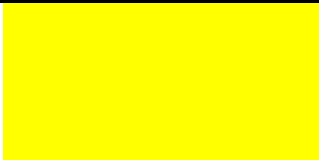
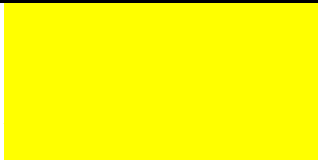



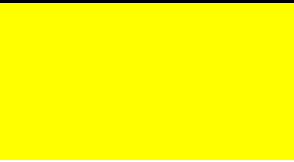
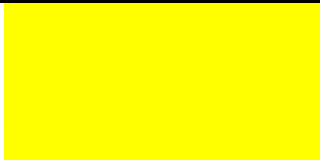

 <p>+/- ZR 30 ohne Über- und Unterschreitung</p>	 $25 - 4 =$	 $27 - 6 =$
 $17 - 4 =$	 $22 - 1 =$	 $15 - 3 =$
 $24 - 4 =$	 $13 - 1 =$	 $28 - 7 =$


 $24 + 4 =$	 $14 + 6 =$	 $10 + 9 =$
 $12 + 6 =$	 $23 + 7 =$	 $16 + 4 =$
 $11 + 8 =$	 $4 + 4 =$	 $21 + 8 =$


 $15 - 5 =$



 $19 - 8 =$



 $27 - 5 =$



 $29 - 7 =$

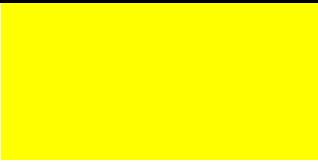

 $30 - 6 =$

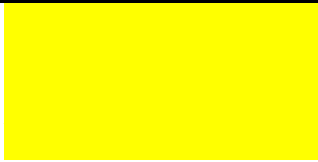

 $28 - 3 =$

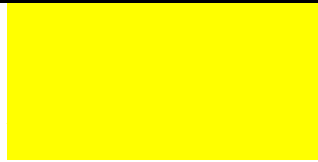

 $23 - 3 =$

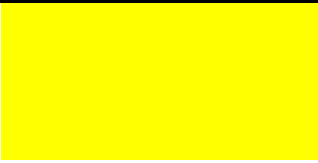

 $10 - 8 =$

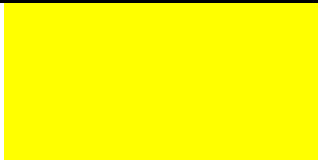

 $20 - 4 =$

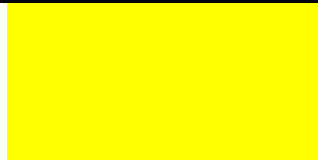

 $11 + 4 =$

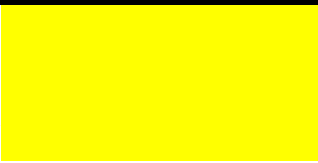

 $12 + 7 =$


 $12 + 8 =$

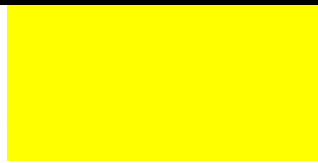

 $22 + 4 =$

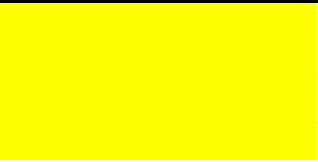
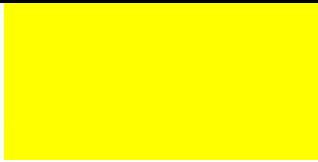
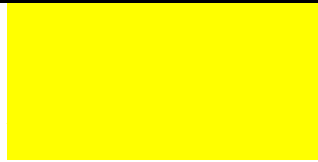
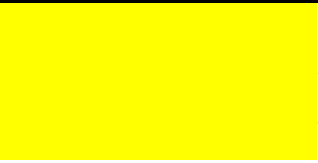
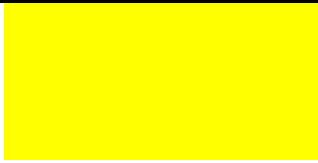
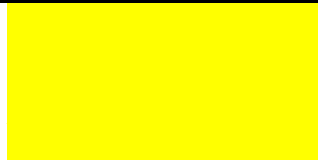




 $7 + 1 =$


 $10 + 3 =$


 $21 + 2 =$


 $24 + 6 =$


 $8 + 1 =$

 $7 + 3 =$	 $20 + 7 =$	 $23 + 4 =$
 $25 + 2 =$	 $17 - 6 =$	 $18 - 8 =$
 $30 - 9 =$	 $28 - 5 =$	 $27 - 7 =$

20	12	21
13	21	12
	21	21

19	8	29
18	30	20
28	20	19

20	2	16
22	24	25
10	11	22

23	30	9
26	8	13
15	18	20

21	23	20
27	11	10
10	27	27